

Work Order ID 88844

Tuesday, August 07, 2012 3:18:09 PM

88844

Page 1

Item ID: D4172-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Support Angle

Start Date: 8/7/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/13/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *12-08-07*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept,
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4172

A

100

0.00

100

Small Fab

Memo

0.00

Small Fab

1- Cut to length as per dwg
2- Use DT9657 to drill holes in angle, open to size as per dwg
3- C'sink holes as per dwg
4- Deburr holes

FF
1 *φ* *12-08-15*

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

Smb
12-8-15 *(DAS 16)* *12/08/15**j*

120

Chemical Conversion Coat per QSI005 4.1

0.00

120

HandFinish

Memo

0.00

Hand Finishing

1 *12-8-16*

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:33%;">Skid-tube <input type="checkbox"/></td> <td style="width:33%;">Crosstube <input type="checkbox"/></td> <td style="width:33%;">Water Jet <input type="checkbox"/></td> <td style="width:33%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Page 2

Item ID: D4172-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Support Angle

Start Date: 8/7/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/13/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC3- Inspect Part Finish 0.00

130

QC Memo 0.00

Quality Control

12/8/16 SP

140 Identify as per dwg & Stock Location: _____ 0.00

140

Packaging Memo 0.00

Packaging

SP SK 12/08/16

150 QC21- Final Inspection - Work Order Release 0.00

150

QC Memo 0.00

Quality Control

MLJ 12/08/17

12-08-16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

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Picklist Print

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Page 1

Work Order ID: 88844

Parent Item: D4172-3

Parent Item Name: Support Angle

Start Date: 8/7/2012

Required Date: 8/13/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.09.09 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6A1.000W.125		Purchased	No			100	f	19.5800	6.25	6.5789474			
6061T6 ANGLE 1.00 x 1.00 x .125W													

Location

Loc Qty

Loc Code

MAT028

19.58

115688

1.58

122081

18

① FF 12-08-15

6.5789

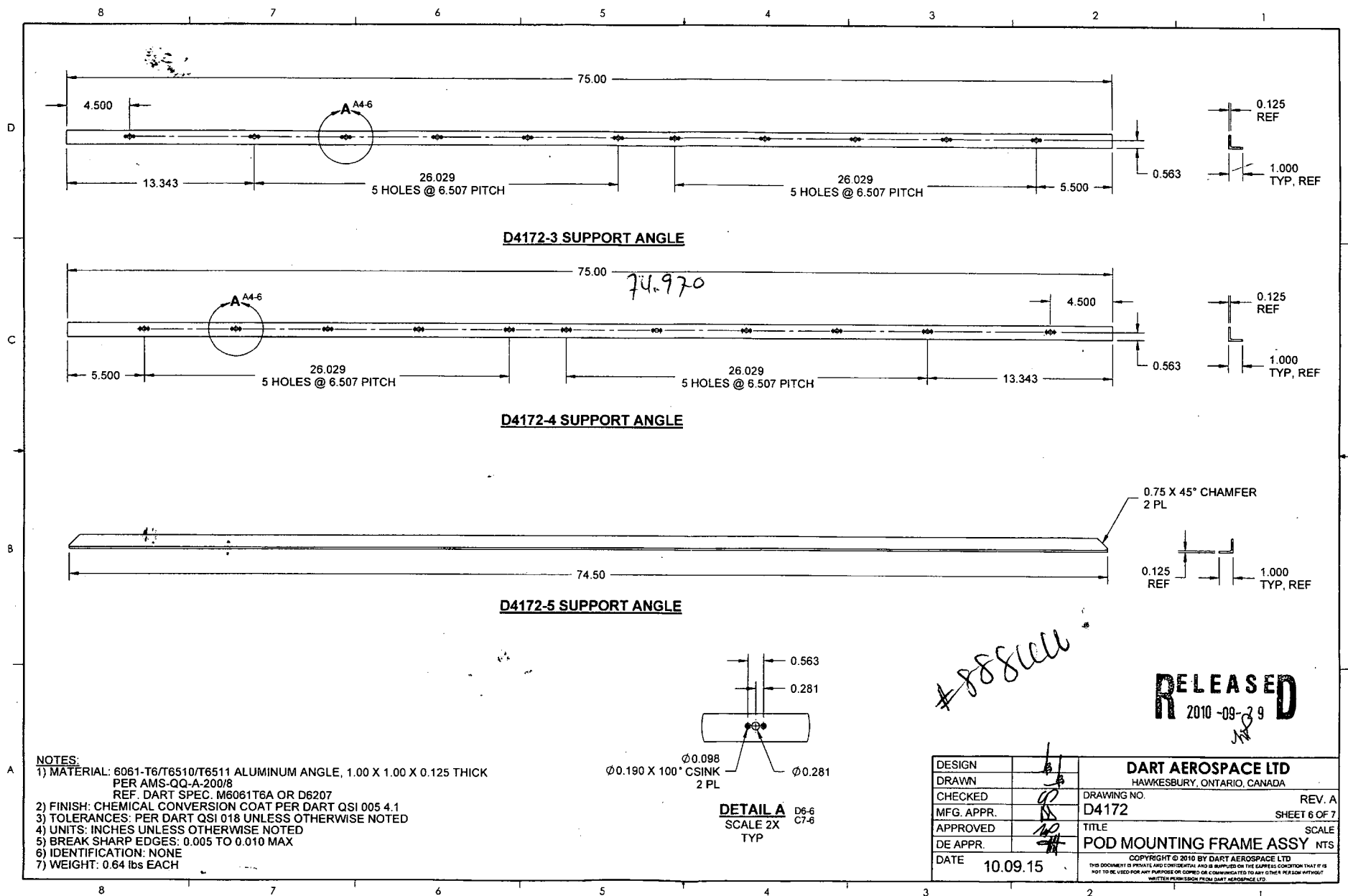
NCR: Yes / No

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